



Smart Structural Bonding Solutions

SAF METHYL METHACRYLATE ADHESIVES



Introducing Your Smart Structural Bonding Partner

WORLD LEADER IN SMART ADHESIVES

For over 125 years, Bostik's adhesives have made products safer and more durable while also improving operational efficiencies and overall sustainability.

With unparalleled technical support, a global R&D network, three international Smart Technology Centers, 11 regional centers and a presence in over 40 countries, Bostik – backed by Arkema's expertise – is uniquely positioned to meet customer needs today and anticipate future needs to come.

Now, Bostik has extended its smart technology to structural bonding with innovative MMA (methyl methacrylate) adhesive solutions.



EXPAND YOUR BONDING CAPABILITIES

Designed with patented MMA technology, Bostik's structural adhesives form the robust SAF product line. Structural and flexible, these products are uniquely formulated to bond to a wide range of dissimilar substrates, including composite, metal and plastic materials, increasing your manufacturing capabilities.

INCREASE YOUR OPERATIONAL EFFICIENCIES

Formulated with high thixotropic properties, these adhesives allow for non-sag vertical application, which:

- **Decreases application time**
- **Reduces product waste**
- **Lowers overall cost**



IMPROVE YOUR PRODUCT PERFORMANCE

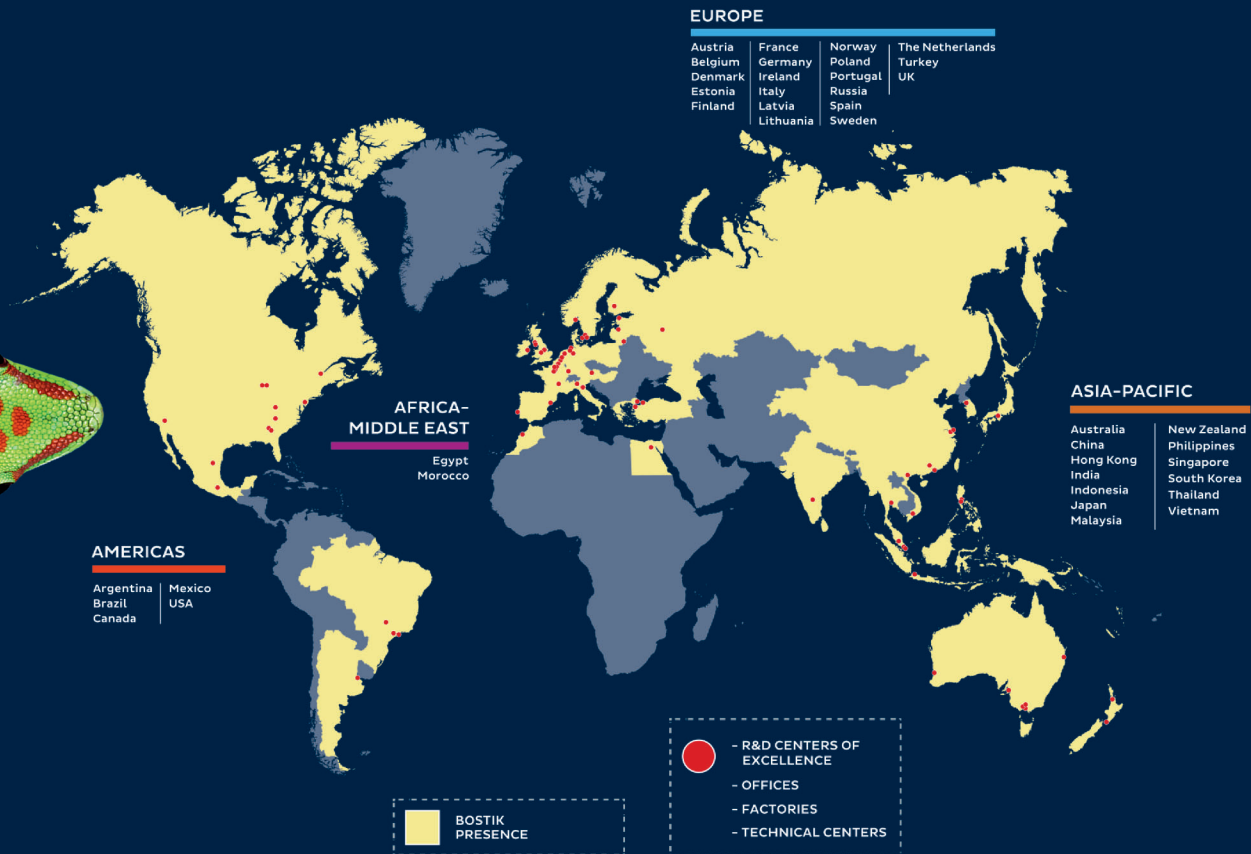
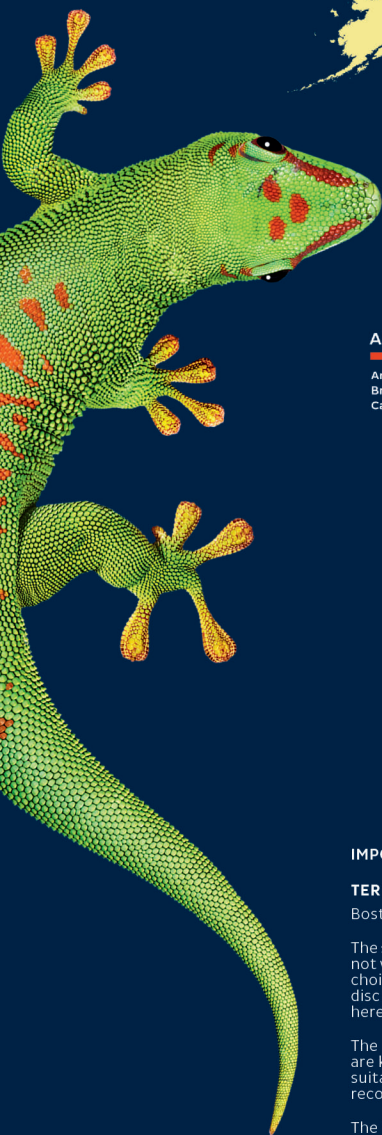
Designed to replace traditional mechanical fasteners, Bostik's MMA solutions improve overall product performance by:

- **Protecting composite resins from bond line read-through and stresses to materials**
- **Yielding zero stress points or damage to thin aluminum panels**
- **Absorbing different coefficients of thermal expansion for increased longevity**

FEATURES	BENEFITS
Excellent environmental and chemical resistance	Unique resistance to humidity (including permanent immersion), U.V. and other aggressive environments
Permanent toughness and high elongation	Flexibility with high impact resistance even after aging
Minimal surface preparation	Time and cost reduction
Wide service temperature range	Usage between -40°C (-40°F) to 120°C (248°F) while maintaining mechanical properties
Smart viscosity formulation	Non-sag application on vertical surfaces, greater process flexibility
Wide range of open and curing times	Able to fit various application and process requirements

PRODUCT LINE GUIDE

PRODUCT	KEY FEATURES	MIX RATIO (VOL)	COLOR	VISCOSITY	OPEN TIME (MIN)	FIXTURE TIME (MIN)	ELONGATION (%)	LAP SHEAR STRENGTH (MPa)	TENSILE STRENGTH (MPa)	MODULUS (MPa)	SHORE D HARDNESS
SAF 1023	Clear, ultra-fast curing	1:1	Translucent	Medium	45-70 (s)	3-4	16	13	12	200-250	60
SAF 30 5 SA	Structural, high modulus, ultra-fast curing	10:1	Off-white	Non-sag	3-5	8	23-30	17	12	700-900	70-80
SAF30 15 SA	Structural, high modulus, fast curing	10:1	Off-white	Non-sag	6-8	11-17	20-30	17	13	700-900	70-80
SAF30 45 SA	Structural, high modulus, medium curing	10:1	Off-white	Non-sag	20-25	30-60	20-30	17	11	700-900	70-80
SAF30 120 SA	Extended long open time, high strength resistance, high gap filling	10:1	Off-white	Non-sag, high gap filling	80-100	105-150	30	11	12	800-900	65-70
SAF Ultimate	High strength resistance, high impact resistance	4:1	Off-white	Non-sag	6-8	10-15	100	10	7	200-300	55-60
SAF Ultimate M25	Metal bonding, high impact resistance, medium curing	10:1	Off-white	Non-sag	12-15	20-25	65	14	8	400-500	60-70



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